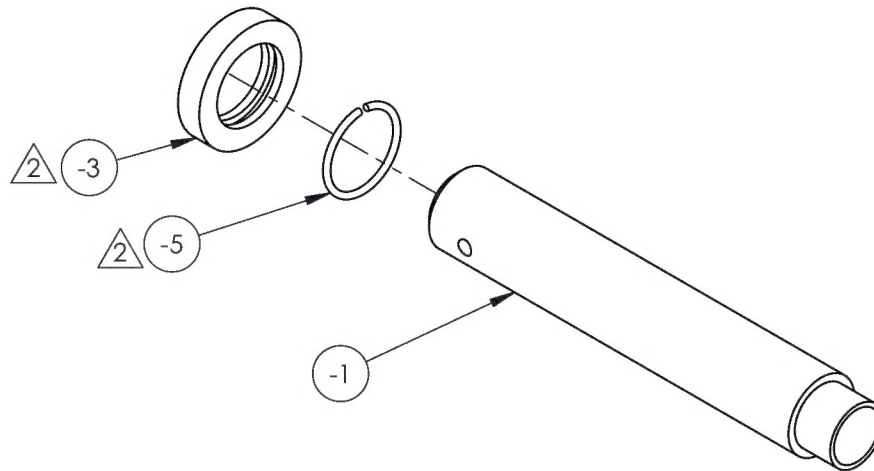


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	10/3/2016	RJC	JAG



**NOTE:**

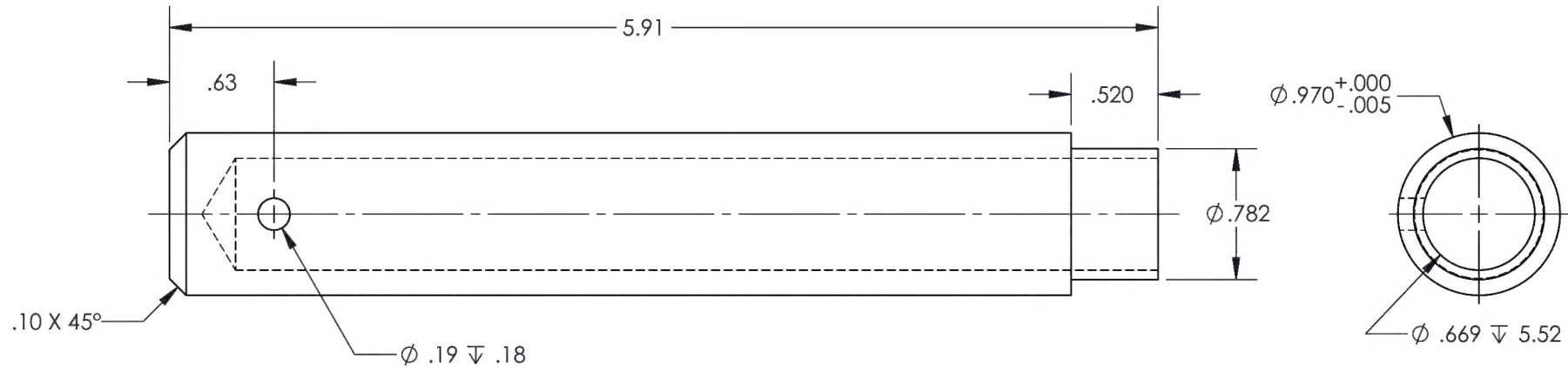
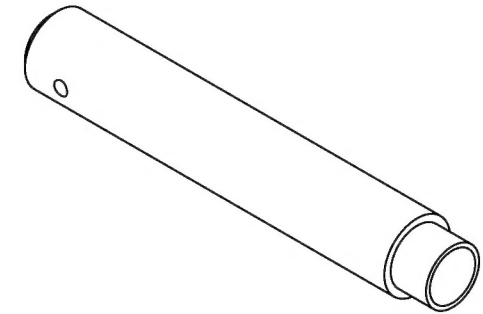
1. REF. AIRBUS T/N 1X56-136-285.
2. WITH -5 INSERTED INTO -3 IT SHOULD SLIDE ONTO -1 WITH SOME RESISTANCE AND HOLD IN POSITION WHEN MOVED.

<b>DART AEROSPACE</b>			
TITLE <b>DRIFT</b>			
DWG NO. <b>RBE1X56-136-285</b>	REV <b>1</b>		
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%;"> <b>MAT'L</b>  <b>HEAT</b>  <b>TREAT</b>  <b>FINISH</b>  <b>SPEC</b> </td> <td style="width: 70%;"> <b>UNLESS OTHERWISE SPECIFIED</b>  <b>DIMENSIONS ARE IN INCHES</b>                  .XXX ± .005 FRACTIONS ± 1/8                  .XX ± .01 ANGLES ± .5°                  .X ± .1 SURFACES = 125°                  1. BREAK ALL SHARP EDGES                  .015 x 45° OR .015R                  2. DIMENSIONAL LIMITS APPLY                  AFTER PLATING                  3. INTERPRET DIM AND TOL PER                  ASME Y14.5M-2009             </td> </tr> </table>		<b>MAT'L</b> <b>HEAT</b> <b>TREAT</b> <b>FINISH</b> <b>SPEC</b>	<b>UNLESS OTHERWISE SPECIFIED</b> <b>DIMENSIONS ARE IN INCHES</b> .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
<b>MAT'L</b> <b>HEAT</b> <b>TREAT</b> <b>FINISH</b> <b>SPEC</b>	<b>UNLESS OTHERWISE SPECIFIED</b> <b>DIMENSIONS ARE IN INCHES</b> .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%;"> <b>DRAWN BY:</b>  <b>CHECKED:</b>  <b>OPPS APPR:</b>  <b>QA APPR:</b>  <b>APPROVED:</b> </td> <td style="width: 70%;"> <b>CLOUGH</b>  <b>DUERFELDT</b>  <b>ANDERSON</b>  <b>LINDSAY</b>  <b>GILBERT</b> </td> </tr> </table>		<b>DRAWN BY:</b> <b>CHECKED:</b> <b>OPPS APPR:</b> <b>QA APPR:</b> <b>APPROVED:</b>	<b>CLOUGH</b> <b>DUERFELDT</b> <b>ANDERSON</b> <b>LINDSAY</b> <b>GILBERT</b>
<b>DRAWN BY:</b> <b>CHECKED:</b> <b>OPPS APPR:</b> <b>QA APPR:</b> <b>APPROVED:</b>	<b>CLOUGH</b> <b>DUERFELDT</b> <b>ANDERSON</b> <b>LINDSAY</b> <b>GILBERT</b>		
USED ON MODEL <b>EC145</b>			
SCALE <b>1:2</b>	DATE <b>8/9/2016</b>		
SHEET 1 OF 3			

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	DRIFT	1018/1020 CR		2
			-3	1	RING	1018/1020 CR		3
		B/O	-5	1	INTERNAL ROUND WIRE SNAP RING	SPRING STEEL	Ø.953 FREE I.D. X .08 (AR CON RING & SPECIALTY #1000-106)	1

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED

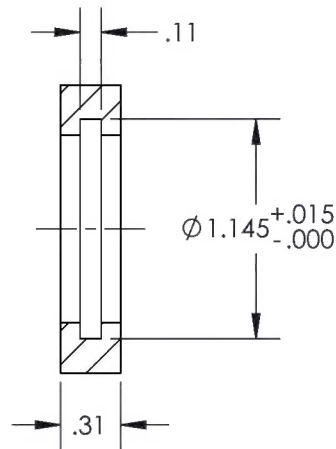
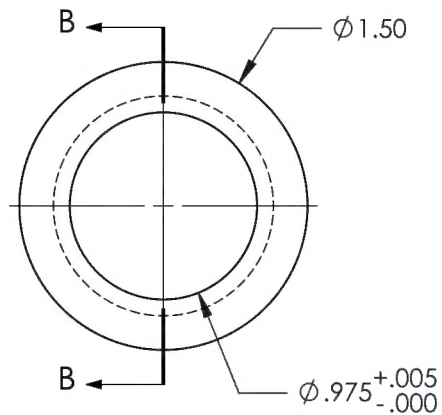
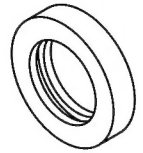


(-1)  
DRIFT

<b>DART AEROSPACE</b>	
TITLE <b>DRIFT</b>	
DWG NO. <b>RBE1X56-136-285-1</b>	REV <b>1</b>
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX $\pm$ .005 FRACTIONS $\pm$ 1/8
SPEC ASTM B633 TYPE I SC 2	.XX $\pm$ .01 ANGLES $\pm$ 5°
DRAWN BY: CLOUGH	.X $\pm$ .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	EC145
SCALE 1:1	DATE 8/9/2016
	SHEET 2 OF 3

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL



SECTION B-B

③

RING

<b>DART AEROSPACE</b>	
TITLE <b>DRIFT</b>	
DWG NO. <b>RBE1X56-136-285-3</b>	REV <b>1</b>
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 8/9/2016	USED ON MODEL
EC145	
SHEET 3 OF 3	